## Job Traveler

Due Date: 09/12/2023



Sold FLOW-ZONE, LLC To: 3504 DWAYNE ROAD ROSHARON, TX 77583 Ship FLOW-ZONE - ROSHARON To: 3504 DWAYNE RD Rosharon, TX 77583 **United States** 

Order No: 231347

Dated: 07/18/202:

**Quote No: 19835** 

Customer: FLOW-Z134580

PO Num: 9299274

Ship Via:

Priority: 3 - STANDARD

Part Number: \*3CR3024Y

Product Code: CONCENTRIC REDUCER

Description: CR 30X24 .625 X .562-

Master Job No:

WPHY65

MSSSP75-19

Total Qty Open: 2 EA

**Qty Posted:** 0 EA Qty To Make: 2

Start Date: 08/15/2023

Contact: JUAN MALAVE

Phone: Fax:

**Job Notes** 

**BCJL** B10439 USE (2) ALREADY AT 25.5" NOT IN SHOPTECH INVENTORY QR CODE

### Routing

## Routed By:

Step No Dept

Work Cntr / Vendor

Operation

Description

Setup **Time**  Cycle **Time** 

Total Pieces **Time** Per Hour Start

--- Scheduled ---

**Quantity** 2

End

Run Quantity

10

FORGE 10

Cylinder Cut

20

CYLINDER CUT

Cylinder Cut

08/15/2023 08/15/2023

2

FORGE 4 **HAMMER**  Large Hammer Hammer

08/23/2023 08/24/2023

2



30

FORGE 7 **HEAT TREAT**  **Heat Treat Heat Treat**  02/14/2024 02/15/2024

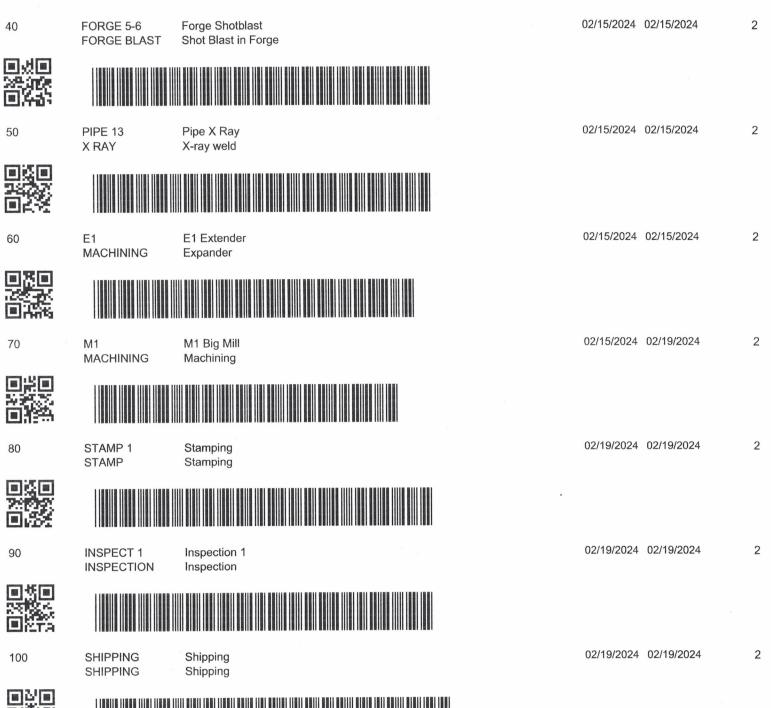
2





Job Number: 231347-02

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Time per Piece (HR):

0.00

0.00

0.00

Total Time for Job (HR):

0.00

0.00

**Materials List** 

Quantity

Quantity:

Needed

On Hand

**Posted** 

**Short** 

Unit Description

0.00

0.00

Sub-Vendor Assy

2

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# **Marking Information:**



FLEET-LINE MADE IN USA STEEL FORGINGS

BCJL 30X24 .625X.562 WPHY65 231347-02

#### FORM BY HAMMER

END PROTECT/PALLETIZE

IF ORDER SIZE IS LARGER THAN FURNACE LOAD, SERIALIZE UNDER CUTTER STAMP PRIOR TO HEAT TREAT
HEAT TREATMENT PER QCP 8.1 REV.1: (WITH TEST MAT'L B)
HEAT TREAT HR @ 1650°F WATER QUENCH FURNACE LOAD #
TEMPER 1 HR @ 1200 °F - AIR COOL - FURNACE LOAD#
SHOTBLAST TO NEAR WHITE FINISH
100% RADIOGRAPH WELD SEAM PER SPEC. XL-RT-100 (LATEST REVISION)
MACHINE PER MSS-SP75-14
24 in. (SMALL) END-STRAIGHT BORE I.D. TO 22.376 ± 1/16
(FACE, TAPER BORE, AND BEVEL)
CONDITION GRIND
STAMP PER MSS-SP75-14
PAINT
PAINT MARK: