

Job Traveler

Job Number: 231525-01



Due Date: 09/07/2023

Sold HOUSTON OIL METERING and ENTERPRISES, LLC
To: 11967 FM 529
HOUSTON, TX 77041
United States

Ship Houston Oil Metering
To: 11967 FM 529 RD
Houston, TX 77041
United States

Order No: 231525

Customer: HOUSTON OIL

Ship Via: PPD & ADD

Part Number: *3PS16Y

Description: PS 16X48 .875 SKIRT-WPHY60

NOT TO EXCEED 1.00

MSSSP75-14

Dated: 08/10/2023

PO Num: HPO-23-3828

Priority: 3 - STANDARD

Product Code: PLATE SADDLE

Master Job No:

Quote No: 20374

Total Qty Open: 20 EA

Qty Posted: 0 EA

Qty To Make: 20

Start Date: 08/15/2023
Contact: BRANN VAUGHT

Phone:
Fax:

Job Notes

BCLH
B10768
CUT (20) PS 16 PROGRAM WITH 0.5" SPACING BETWEEN PARTS AND 0.5" EDGE SCRAP.
LAY OUT IN GRID ACCORDING TO ATTACHED SKETCH.
FULL PLATE ALLOCATED; DO NOT ADD SCRAP

Routing

Routed By:

Quantity 20

Step No	Work Cntr / Vendor		Setup	Cycle	Total	Pieces	--- Scheduled ---		Run
Dept	Operation	Description	Time	Time	Time	Per Hour	Start	End	Quantity
10	PIPE 3 PLATE BURN	Burning Table Table Plate Burning					08/15/2023	08/15/2023	20
 									
20	FAB 7 CLEAN GRIND	Cleanup Grind Clean up grind					08/22/2023	08/22/2023	20
 									

30	PIPE 2 SMALL ROLL	Small Roller	08/22/2023 08/22/2023	20
				
40	FORGE 1 HAMMER	Small Hammer	08/22/2023 08/23/2023	20
				
50	FORGE 8 TRIM	Torch Cut Trimming	09/27/2023 09/27/2023	20
				
60	FORGE 1 HAMMER	Small Hammer Sizing (if necessary)	09/27/2023 09/28/2023	20
				
70	FORGE 7 HEAT TREAT	Heat Treat	02/21/2024 02/27/2024	20
				
80	FORGE 5-6 FORGE BLAST	Forge Shotblast	02/27/2024 02/27/2024	20
				
90	STAMP 1 STAMP	Stamping Product Stamping	02/27/2024 02/27/2024	20
				
100	INSPECT 1 INSPECTION	Inspection 1	02/27/2024 02/27/2024	20
				



Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

					Quantity: 20	
					Sub-	
					Assy	Vendor
<u>Needed</u>	<u>On Hand</u>	<u>Posted</u>	<u>Short</u>	<u>Unit</u> <u>Description</u>	NO	SFI
7,027.00000	422,373.00000	7,027.00000	0.00000	LB 0PL1633		
					PL0 1-A633-E	
					Quantities from Bins/Lot Number:	
					BCLH-14 (7027.0)	

24

24

24

24

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

16

Marking Information:



FLEET-LINE

MADE IN USA
STEEL FORGINGS

BCLH
16X48
WPHY60
231525-01