

Sold To: HOUSTON OIL METERING and ENTERPRISES, LLC
11967 FM 529
HOUSTON, TX 77041
United States

Ship To: Houston Oil Metering
11967 FM 529 RD
Houston, TX 77041
United States

Order No: 231525

Dated: 08/10/2023

Quote No: 20374

Customer: HOUSTON OIL

PO Num: HPO-23-3828

Ship Via: PPD & ADD

Priority: 3 - STANDARD

Part Number: *3PS24Y

Product Code: PLATE SADDLE

Description: PS 24X48 .875 SKIRT-WPHY60

Master Job No:

NOT TO EXCEED 1.00

MSSSP75-14

Total Qty Open: 4 EA

Qty Posted: 0 EA

Qty To Make: 4

Start Date: 08/15/2023

Phone:

Contact: BRANN VAUGHT

Fax:

Job Notes

BCLH
B10768
CUT (4) PS 24 PROGRAM WITH 0.5" SPACING BETWEEN PARTS AND 0.5" EDGE SCRAP.
LAY OUT IN GRID ACCORDING TO ATTACHED SKETCH.
FULL PLATE ALLOCATED; DO NOT ADD SCRAP

Routing

Routed By:

Quantity 4

Step No	Work Cntr / Vendor		Setup	Cycle	Total	Pieces	--- Scheduled ---		Run
<u>Dept</u>	<u>Operation</u>	<u>Description</u>	<u>Time</u>	<u>Time</u>	<u>Time</u>	<u>Per Hour</u>	<u>Start</u>	<u>End</u>	<u>Quantity</u>
10	PIPE 3	Burning Table					08/15/2023	08/15/2023	4
	PLATE BURN	Table Plate Burning							
 									
20	FAB 7	Cleanup Grind					08/17/2023	08/17/2023	4
	CLEAN GRIND	Clean up grind							
 									

30	PIPE 2 SMALL ROLL	Small Roller	08/17/2023 08/17/2023	4
				
40	FORGE 1 HAMMER	Small Hammer	08/22/2023 08/22/2023	4
				
50	FORGE 8 TRIM	Torch Cut Trimming	09/27/2023 09/27/2023	4
				
60	FORGE 1 HAMMER	Small Hammer Sizing (if necessary)	09/28/2023 09/28/2023	4
				
70	FORGE 7 HEAT TREAT	Heat Treat	02/20/2024 02/20/2024	4
				
80	FORGE 5-6 FORGE BLAST	Forge Shotblast	02/20/2024 02/20/2024	4
				
90	STAMP 1 STAMP	Stamping Product Stamping	02/20/2024 02/20/2024	4
				
100	INSPECT 1 INSPECTION	Inspection 1	02/20/2024 02/20/2024	4
				



Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

-----Quantity-----				Quantity: 4	
<u>Needed</u>	<u>On Hand</u>	<u>Posted</u>	<u>Short</u>	<u>Unit</u>	<u>Description</u>
3,098.00000	418,444.00000	3,098.00000	0.00000	LB	0PL1633
					Sub- <u>Assy</u> <u>Vendor</u>
					NO SFI

PL0 1-A633-E
Quantities from Bins/Lot Number:
BCLH-14 (3098.0)

24

24

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Marking Information:



FLEET-LINE

MADE IN USA
STEEL FORGINGS

BCLH
24X48
WPHY60
231525-02