

Job Traveler

Job Number: 231618-02



Due Date: 11/09/2023

Sold To: SPACE CITY DISTRIBUTION
2205 Kansas Ave
Dickinson, TX 77539
United States

Ship To: SPACE CITY DISTRIBUTION
2328 W BELFORT AVE
HOUSTON, TX 77054
United States

Order No: 231618**Dated:** 08/23/2023**Quote No:** 19574**Customer:** SPACE CITY**PO Num:** P-230602-3-2**Ship Via:** SFI SET UP TRUCK PP&A**Priority:** 3 - STANDARD**Part Number:** *3TE3012Y**Product Code:** TEE**Description:** TE 30X12 .750 X .375-
WPHY65**Master Job No:**

-20 CVN

MSSSP75-19

Total Qty Open: 2 EA**Qty Posted:** 0 EA**Qty To Make:** 2**Start Date:** 07/01/2024**Phone:****Contact:** RONNIE RUZICKA**Fax:**

Job Notes

BCJI
B10433-1

Routing

Routed By:

Quantity 2

Step No Dept	Work Cntr / Vendor Operation	Description	Setup Time	Cycle Time	Total Time	Pieces Per Hour	--- Scheduled --- Start End		Run Quantity
10	FORGE 7 HEAT TREAT	Heat Treat					07/01/2024	07/01/2024	2



20	FORGE 5-6 FORGE BLAST	Forge Shotblast					07/01/2024	07/01/2024	2
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30	PIPE 13 X RAY	Pipe X Ray					07/01/2024	07/01/2024	2
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40	M1 MACHINING	M1 Big Mill Machining	07/01/2024	07/02/2024	2
					
50	STAMP 1 STAMP	Stamping	07/02/2024	07/02/2024	2
					
60	INSPECT 1 INSPECTION	Inspection 1	07/02/2024	07/02/2024	2
					
70	SHIPPING SHIPPING	Shipping	07/02/2024	07/02/2024	2
					

Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

Quantity					Quantity: 2	
Needed	On Hand	Posted	Short	Unit	Description	Sub-Assy Vendor
2.00000	11.00000	2.00000	0.00000	EA	*2TE3012625Y	YES
TE2 30X12-.625-.625-Y60						
Quantities from Bins/Lot Number:						
BCJI/220067-03 (2.0)						

Marking Information:



FLEET-LINE

MADE IN USA
STEEL FORGINGS

BCJI
30X12
.750X.375
WPHY65
231618-02

FORM BY EXTRUSION PER CARD: _____

PRE CUT ENDS

IF ORDER SIZE IS LARGER THAN FURNACE LOAD, SERIALIZE UNDER CUTTER STAMP PRIOR TO HEAT TREAT

HEAT TREATMENT PER QCP 8.1 REV.1: (WITH TEST MAT'L B- _____)

HEAT TREAT 3/4 HR @ 1650°F **WATER QUENCH** FURNACE LOAD # _____

TEMPER 1 1/2 HR @ 1100 °F - AIR COOL - FURNACE LOAD# _____

SHOTBLAST TO NEAR WHITE FINISH

100% RADIOGRAPH WELD SEAM PER SPEC. XL-RT-100 (LATEST REVISION) _____

MACHINE PER MSS-SP75-19

BORE RUN I.D. STRAIGHT TO: 27.750 + 1/4 -0 28.500
0.750
0.740

BORE OUTLET I.D. STRAIGHT TO: 11.750 ± 1/16 12.000
0.375
0.328

CONDITION GRIND

STAMP PER MSS-SP75-19

PAINT

PAINT MARK: _____

END PROTECT/PALLETIZE