



Due Date: 12/07/2023

Sold CTAP, LLC
To: 2585 TRAILRIDGE DR EAST
LAFAYETTE, CO 80026

Ship GREENPOINT ENERGY CENTER
To: 287 MASPETH AVE
Brooklyn, NY 11211
United States

Order No: 231773

Dated: 09/14/202

Quote No:

Customer: CTAP

PO Num: 161323

Ship Via: PPD & ADD

Priority: 3 - STANDARD

Part Number: *3CP24?Y

Product Code: CAP

Description: CP 24 .688-WPHY65

Master Job No:

MATL-3111

Total Qty Open: 6 EA

Qty Posted: 0 EA

Qty To Make: 6

Start Date: 09/18/2023
Contact: RANDY ROOS

Phone: 303-661-9475
Fax:

Job Notes

BCLH
B10614-1
FROM CAPS IN PROCESS ON 231515-02; SAME HEAT TREATMENT AS STOCK ORDER

Routing

Routed By:							Quantity 6		
Step No	Work Cntr / Vendor	Description	Setup	Cycle	Total	Pieces	--- Scheduled ---		Run
Dept	Operation		Time	Time	Time	Per Hour	Start	End	Quantity
10	M3 MACHINING	M3 Mill Machining					09/18/2023	09/19/2023	6
 									
20	STAMP 1 STAMP	Stamping					09/19/2023	09/19/2023	6
 									
30	INSPECT 1 INSPECTION	Inspection 1					09/19/2023	09/19/2023	6
 									

6



Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

Quantity						Quantity:	6
Needed	On Hand	Posted	Short	Unit	Description	Sub- Assy	Vendor

Marking Information:



FLEET-LINE

MADE IN USA
STEEL FORGINGS

BCLH
24 - .688
ASTM A633E
WPHY65
231773-05

IF ORDER SIZE IS LARGER THAN FURNACE LOAD, SERIALIZE UNDER CUTTER STAMP PRIOR TO HEAT TREAT

HEAT TREATMENT PER QCP 8.1 REV.1 : (WITH TEST MAT'L B-_____)

HEAT TREAT 1/2 HR @ 1650°F **WATER QUENCH** FURNACE LOAD # _____

TEMPER 1 HR @ 1200 °F - AIR COOL FURNACE LOAD # _____

SHOTBLAST

MACHINE PER MSS-SP75-14

CONDITION GRIND

STAMP PER MSS-SP75-14

HARDNESS (BASE; 235BHN MAX, EACH PIECE): _____

PAINT

PAINT MARK:

END PROTECT/PALLETIZE