

Job Traveler

Job Number: 231809-01



Due Date: 10/12/2023

Sold PROJECT MATERIALS USA
To: 1718 Fry Road, Suite #425
Houston, TX 77084
United States

Ship
To: , TX
United States

Order No: 231809

Dated: 09/21/2023

Quote No: 21125

Customer: PROJECT

PO Num: 3108-5268-PM

Ship Via: RICHARD.LOXTON@PMPIPPING.C

Priority: 1 - OVERTIME

Part Number: *3PSSPECIAL

Product Code: PLATE SADDLE

Description: PS 14X36 .750 MW
SKIRT-WPHY65

Master Job No:

50.1207

Total Qty Open: 40 EA

Qty Posted: 0 EA

Qty To Make: 40

Start Date: 10/05/2023

Phone: 346-437-8402

Contact: ELIZABETH DALY

Fax: 281-646-7567

Job Notes

BCNO
B10763 - TESTING REQ'D
CUT (1) PLATE 120X360 - HEAT CODE R2886 - INTO (4) PIECES 90X120 TO SEND TO MSM FOR FLATS TO BE CUT
FULL PLATE IS ALLOCATED

Routing

Routed By:

Quantity 40

Step No Dept	Work Cntr / Vendor Operation	Description	Setup Time	Cycle Time	Total Time	Pieces Per Hour	--- Scheduled --- Start End		Run Quantity
10	PIPE 3 PLATE BURN	Burning Table Table Plate Burning					10/05/2023	10/05/2023	40
20	FAB 7 CLEAN GRIND	Cleanup Grind Clean up grind					10/11/2023	10/12/2023	40
30	PIPE 2 SMALL ROLL	Small Roller					10/12/2023	10/12/2023	40

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40	FORGE 1 HAMMER	Small Hammer	10/12/2023	10/16/2023	40
					
50	FORGE 8 TRIM	Torch Cut Trimming	11/01/2023	11/02/2023	40
					
60	FORGE 1 HAMMER	Small Hammer Sizing (if necessary)	11/02/2023	11/06/2023	40
					
70	FORGE 7 HEAT TREAT	Heat Treat	09/04/2024	09/12/2024	40
					
80	FORGE 5-6 FORGE BLAST	Forge Shotblast	09/12/2024	09/12/2024	40
					
90	STAMP 1 STAMP	Stamping Product Stamping	09/12/2024	09/12/2024	40
					
100	INSPECT 1 INSPECTION	Inspection 1	09/12/2024	09/12/2024	40
					
110	SHIPPING SHIPPING	Shipping	09/12/2024	09/12/2024	40
					

Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

Quantity: 40

Quantity				Unit	Description	Sub-	Vendor
Needed	On Hand	Posted	Short			Assy	
9,189.00000	87,187.00000	9,189.00000	0.00000	LB	0PL75633	NO	CLIFF STEEL

PL0 .75-A633-E
Quantities from Bins/Lot Number:
BCNO-01 (9189.0)

Marking Information:



FLEET-LINE

MADE IN USA
STEEL FORGINGS

BCNO 14X36 WPHY65

STAMP T FOR QT, STAMP N FOR NORMALIZE

FORM BY HAMMER OR PRESS

TRIM

HEAT TREATMENT PER QCP 8.1 REV.1:

HEAT TREAT 1/2 HR @ 1650°F **WATER QUENCH** FURNACE LOAD # _____

TEMPER 3/4 HR @ 1300 °F - AIR COOL - FURNACE LOAD# _____

HARDNESS (HY: 235BHN max): _____

DO NOT PAINT 8 PCS:

STAMP

INSPECT

GRIND

PREPARE FOR SHIPPING