

Job Traveler

Due Date: 01/12/2024

Job Number: 232171-01



Sold To: Steel Forgings

Ship To: Steel Forgings

Order No: 232171

Customer: SFI

Ship Via:

Part Number: *2CP361Y

Description: CP2 36-1-Y

Total Qty Open: 40 EA

Dated: 12/05/2023

PO Num:

Priority: 3 - STANDARD

Product Code: CAP

Master Job No:

Qty Posted: 0 EA

Quote No:

Qty To Make: 40

Start Date: 12/20/2023

Contact:

Phone:

Fax:

Job Notes

(20) BCMT B10850
(20) BCMU B11008
CAPS BEING CUT AT MSM
ALL CAPS EXCEPT (1) BCMT WILL GO TO CUSTOMER ORDER 232167-01

Routing

Routed By:							Quantity 40		
Step No	Work Cntr / Vendor	Description	Setup	Cycle	Total	Pieces	--- Scheduled ---		Run
Dept	Operation		Time	Time	Time	Per Hour	Start	End	Quantity
20	FAB 7 CLEAN GRIND	Cleanup Grind Clean up grind					12/20/2023	12/21/2023	40
30	FORGE 12 FORM/PRESS	2000 Ton Press Forming and Press on the small and large press					01/01/2024	01/02/2024	40
40	FORGE 7 HEAT TREAT	Heat Treat Heat Treat					05/16/2024	05/23/2024	40

50

FORGE 5-6
FORGE BLAST

Forge Shotblast
Blast

05/23/2024 05/27/2024

40



70

STAMP 1
STAMP

Stamping

05/27/2024 05/27/2024

40



80

INSPECT 1
INSPECTION

Inspection 1

05/27/2024 05/27/2024

40



Time per Piece (HR):	0.00	0.00	0.00	0.00
Total Time for Job (HR):	0.00	0.00	0.00	

Materials List

Quantity				Quantity: 40	
Needed	On Hand	Posted	Short	Unit	Description
26,136.00000	530,518.00000	26,136.00000	0.00000	LB	0PL1633
					PL0 1-A633-E
					Quantities from Bins/Lot Number:
					BCMU-01,02 (13068.0)
					BCMT-03,04 (13068.0)
				Sub- Assy	Vendor
				NO	CLEVELAND -CL

Marking Information:



FLEET-LINE
MADE IN USA
STEEL FORGINGS

FORM BY PRESS

IF ORDER SIZE IS LARGER THAN FURNACE LOAD, SERIALIZE UNDER CUTTER STAMP PRIOR TO HEAT TREAT

HEAT TREATMENT PER QCP 8.1 REV.1 : (WITH TEST MAT'L B-_____)

HEAT TREAT 1/2 HR @ 1650°F **WATER QUENCH** FURNACE LOAD # _____

TEMPER 1 HR @ 1100 °F - AIR COOL FURNACE LOAD # _____

SHOTBLAST

MACHINE PER MSS-SP75-19

CONDITION GRIND

STAMP PER MSS-SP75-19

PAINT

PAINT MARK:

END PROTECT/PALLETIZE